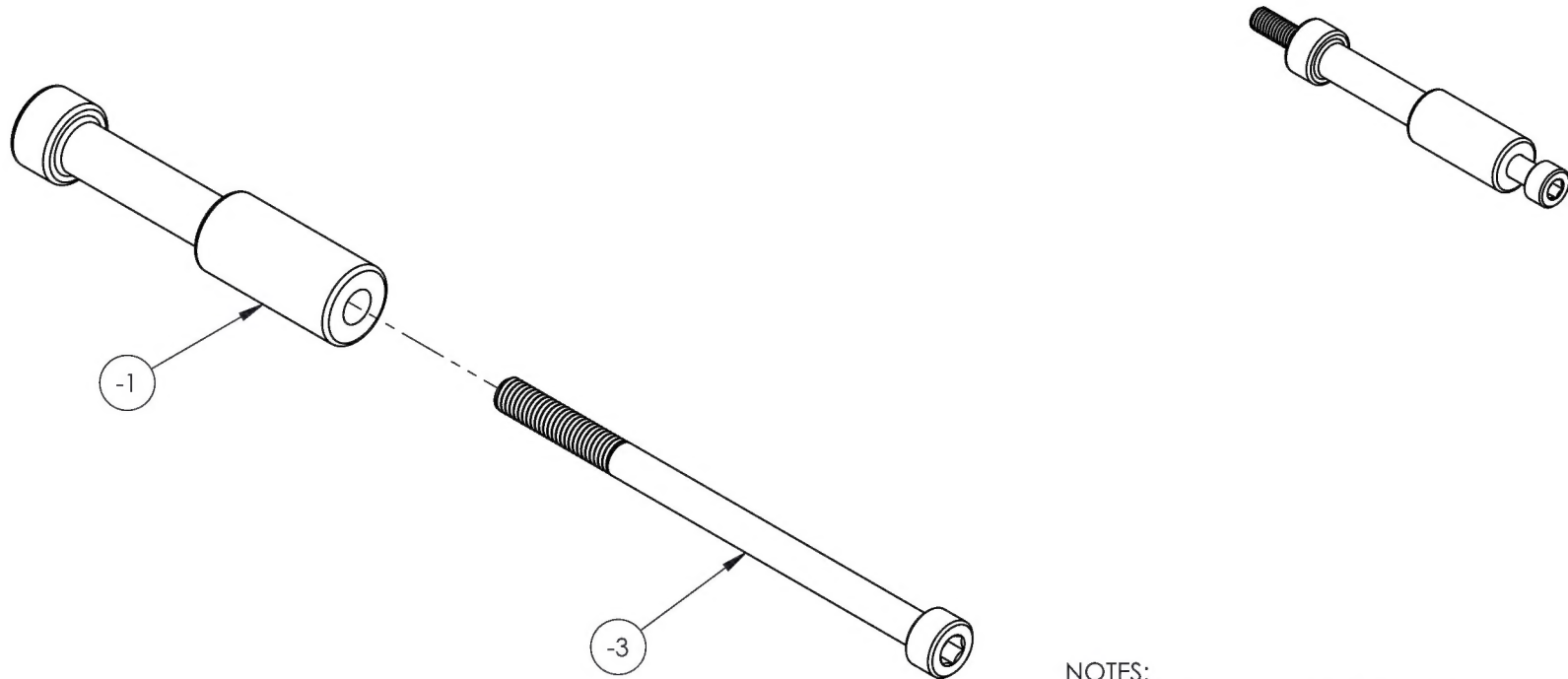


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	8/12/2016	SM	JAG
2	17-0020	-1 & -3 CH'D QTY WAS 2 IS ONE. -1 DELETED NOTES 1 & 2. CH'D PART MARK NOTE WAS INK STAMP T/N IS LASER ENGRAVE T/N, S/N, "MADE IN USA".	1/19/2017	RJC	JAG



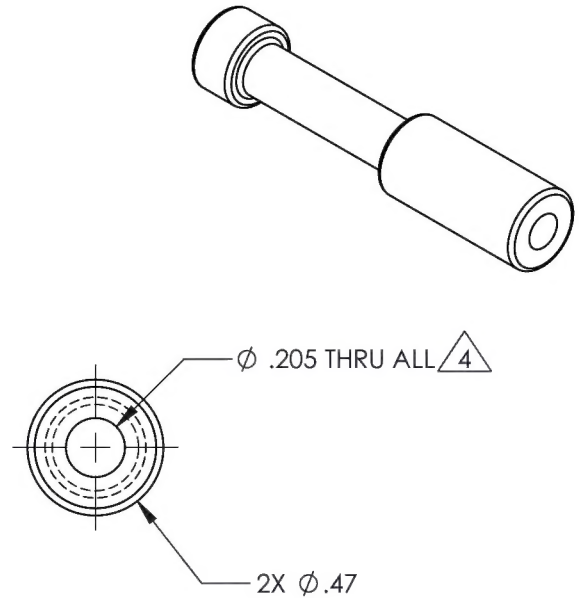
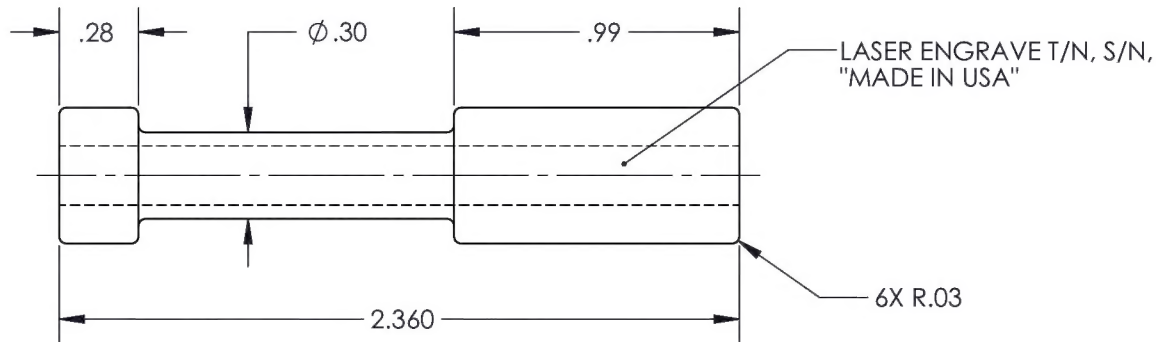
NOTES:  
1. REF AIRBUS T/N: M632V3021221.  
2. USED IN KIT RBEM632V3021102.

<b>DART AEROSPACE</b>	
TITLE <b>GUIDE</b>	
DWG NO. <b>RBEM632V3021221</b>	REV <b>2</b>
MAT'L <b>1018/1020 CR</b>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FEAT <b>1018/1020 CR</b>	.XXX ± .005 FRACTIONS ± 1/8
TREAT <b>1018/1020 CR</b>	.XX ± .01 ANGLES ± .5°
FINISH <b>1018/1020 CR</b>	.X ± .1 SURFACES = 125✓
SPEC <b>1018/1020 CR</b>	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: <b>MACCOVJAK</b>	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: <b>CLOUGH</b>	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: <b>ANDERSON</b>	USED ON MODEL
QA APPR: <b>LINDSAY</b>	<b>H175</b>
APPROVED: <b>GILBERT</b>	
SCALE <b>1:1</b>	DATE <b>3/3/2016</b>
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	GUIDE	1018/1020 CR		2
		B/O	-3	1	SOCKET CAP SCREW	SS	M5 X 0.8 X 80 MM (MCMASTER-CARR # 91292A199)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0020	-1 DELETED NOTES 1 & 2. CH'D PART MARK NOTE WAS INK STAMP T/N IS LASER ENGRAVE T/N, S/N, "MADE IN USA".	1/19/2017	RJC	JAG



**NOTES:**

3. MULTIPLE FINISH:
  1. ZINC PLATE SPEC. ASTM B633 TYPE I.
  2. POWDER COAT YELLOW SPEC. FED # 13538.
4. NO POWDER COAT ON SURFACE.

(-1)  
GUIDE

<b>DART AEROSPACE</b>	
TITLE <b>GUIDE</b>	
DWG NO. <b>RBEM632V3021221-1</b>	REV <b>2</b>
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE NOTES	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125 ✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 3:2	DATE 3/3/2016
SHEET 2 OF 2	